

Circular economy in the olive oil value chain: assessment of by-product generation in the main olive-growing area of Argentina, San Juan

Renzi, Laura¹; Alday, Silvina²; Monetta, Pablo² ¹Instituto Nacional de Tecnología Industrial – Sede San Juan (San Juan, Argentina) ²Instituto Nacional de Tecnología Agropecuaria – EEA San Juan (San Juan, Argentina) E-mail: lrenzi@inti.gob.ar

INTRODUCTION

The Argentine olive-growing chain has great potential to adopt sustainable practices through the valorization of by-products: olive pomace (alperujo) and olive pruning residues.

Olive pomace, due to its high organic load and phenolic content, represents an Olive pruning residues could be valorized as a environmental challenge that requires proper treatment. Different technologies renewable energy source at the local scale or through make it possible to valorize it by generating new commercially relevant products a composting process to obtain organic amendments, as nutrients and bioactive compounds with significant added value.

among other technological options.

MATERIALS AND METHODS

To survey the amount of fruit milled from 2022 to 2025 the interview methodology was used. Based on those data, factor of 0.8 and 0.5 were applied to estimate the amount of olive pomace generated and pruning residues, respectively, in each location.

Thematic cartography was prepared to represent the geographic distribution of the industry plants where these materials are generated and the main road networks, aspects of importance when proposing different scenarios for their valorization. The location of each industry was represented by a point symbol graduated according to the average value in tons of the variable considered, olive pomace and olive pruning.

RESULTS

By-products Generation

Olive pomace

Analysis of olive pomace generation between the 2022 and 2025 campaigns indicates that most industrial plants maintained relatively stable production, with low interannual variability. Some plants, however, exhibited fluctuations exceeding 30% data variability, which do not appear to follow a defined pattern and are likely associated with changes in processing capacity or with the inflow of olives from other production areas (Figure 1).

As can be seen in Figure 2, the total amount of olive pomace generated during the last four years showed minimum values of **57,600 tons** in 2022 and maximum values of **87,440 tons** in 2023, with intermediate values in the following two years.

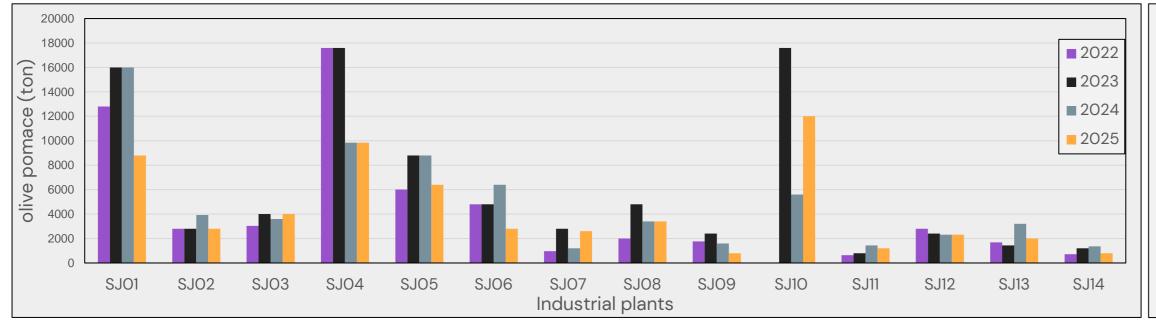


Figure 1. Olive pomace generation by industrial plant in the Sarmiento olive-growing zone during the 2022-2025 campaigns. The figure shows the annual production of olive pomace (in tons) disaggregated by industrial plant. Most facilities display relatively stable production levels with low interannual variability. However, some plants, such as SJ01, SJ04, and SJ10, exhibit fluctuations exceeding 30% data variability. These differences are likely related to changes in processing capacity or to the inflow of fruit from other olive-producing regions.

£80000 ···· Minimun 70000 .≥60000 Year

Figure 2. Total annual olive pomace generated by olive oil processing plants in the area between 2022-2005. Black dots represent total annual production, while the red and green dotted lines indicate the minimum and maximum values estimated across the plants, respectively.

Olive pruning residues

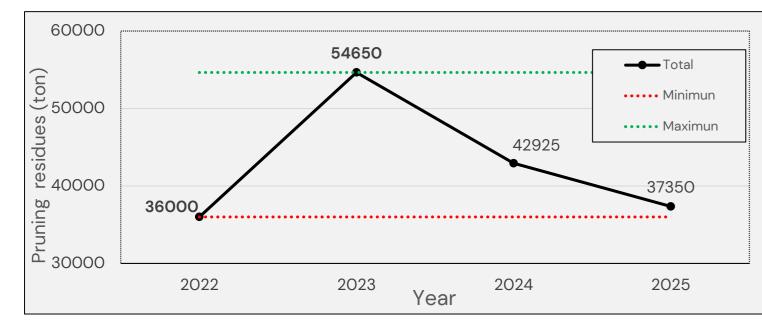


Figure 3. Olive pruning residues in Sarmiento, San Juan. The black line represents total values, while the red and green dotted lines indicate minimum and maximum values, respectively.

Figure 3 shows that the total amount of olive pruning residues generated by the olive oil sector in Sarmiento over the last four years ranged from a **minimum** of **36,000 tons** in 2022 to a maximum of 54,650 tons in 2023, with intermediate values recorded in the subsequent years.

Minimun and Maximun Tons of **OLIVE POMACE** Minimun and Maximun Tons of

PRUNING RESIDUES

Geographic Distribution Mapping

Industry Mapping The location of each industrial plant is represented by graduated point symbols according to the average production (in tons) of olive pomace and pruning residues.

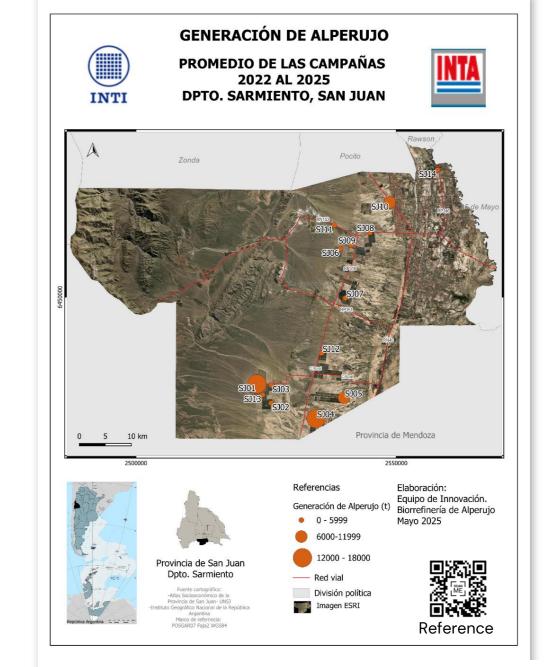
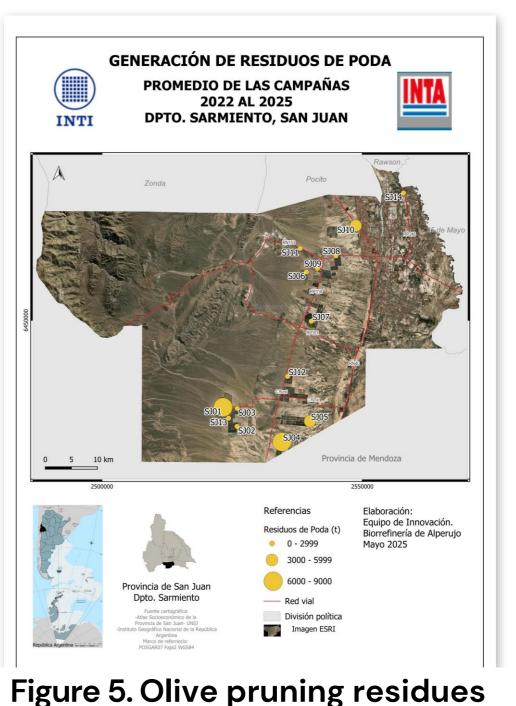


Figure 4. Olive pomace generation average, 2022-2025 campaigns.



average, 2022-2025 campaigns.

Infrastructure Analysis. The main road networks were mapped to evaluate logistical aspects valorization

scenarios and

efficiency.

collection

Figures 4 and 5 show the values of olive average pruning and pomace residues generation 2022-2025 between campaigns, respectively, by industrial plants, georeferenced and mapped olive-growing within an Sarmiento the San Department, Province. The 14 industrial plants are located along approximately 70 km of road, where a remarkably high volume of secondary by-products generated. This spatial concentration production, combined with the magnitude and relative stability of olive pomace residues and pruning outputs, and the presence connecting road networks, represents a key advantage for advancing the implementation integrated olive oil by-product valorization processes.

CONCLUSIONS

The olive-growing area of the Sarmiento Department, San Juan Province generates a significant and stable volume of by-products during the last four years, from 57,600 to 87,440 tons of olive pomace and from 36,000 to 54,650 tons of pruning residues. The high and relatively consistent production levels of these secondary materials, that are generated in 14 plants located along approximately 70 km of road constitute a significant opportunity for their valorization. The georeferenced data of these materials, together with the existing road network connecting the industrial plants, provide essential inputs for developing technological and feasible solutions regionally adapted.

These factors create favorable conditions for add value to the national olivegrowing chain, implementing circular economy models that transforming biomass into viable and profitable business. Biomass valorization models create lasting environmental and economic benefits, fostering technological innovation and strengthening regional economies.

Funding: Convenio No. 146028906 INTI-INTA San Juan-Mendoza and Proyecto INTA PE 1005.

